

## 11 33 697 Removing/installing or replacing all left rocker arms (camshafts removed) (1 FRUs)

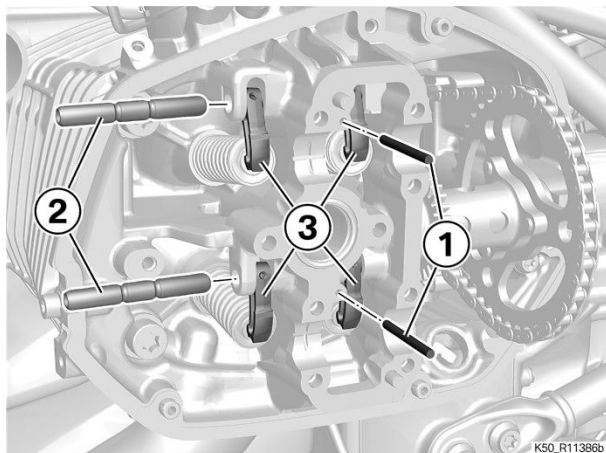
### NOTICE

Rocker arms influence the valve clearance. Check or install after renewal or change of the valve clearance.

### Core activity

#### (-) Removing cam followers

- Remove needle rollers (1).
- Remove cam-follower shafts (2).
- Remove cam followers (3).



#### (-) Installing cam followers

- Lubricate rocker arm axles (1) with engine oil.
- Insert rocker arm (2) and secure it with rocker arm axles (1).
- Position cam-follower shafts (2) such that needle rollers (1) can be pushed through the recesses (arrows).
- Install needle rollers (3).

