

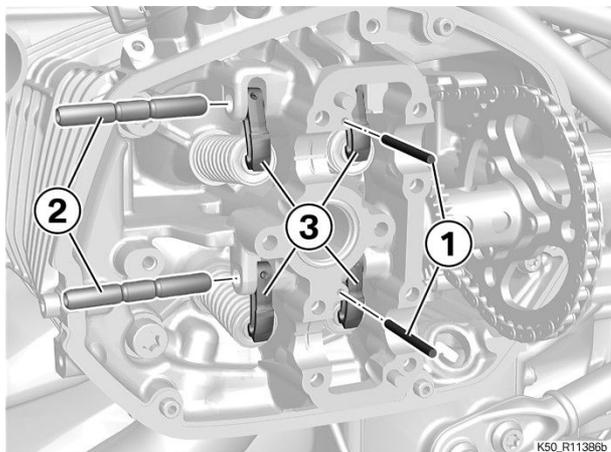
11 33 697 Removing/installing or replacing all left rocker arms (camshafts removed) (1 FRUs)

NOTICE

Rocker arms influence the valve clearance. Check or install after renewal or change of the valve clearance.

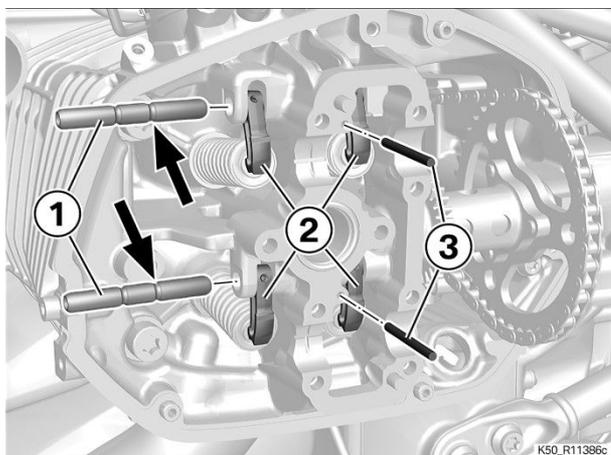
Core activity

(-) Removing cam followers



- Remove needle rollers (1).
- Remove cam-follower shafts (2).
- Remove cam followers (3).

(-) Installing cam followers



- Lubricate rocker arm axles (1) with engine oil.
- Insert rocker arm (2) and secure it with rocker arm axles (1).
- Position cam-follower shafts (2) such that needle rollers (1) can be pushed through the recesses (arrows).
- Install needle rollers (3).